



# TRIM-PAK



***Prefinished***

***Stained***

***Stair Parts***



**407-851-8900**  
**8700 South**  
**Orange Avenue**  
**Orlando, FL 32824**



# The Process

## Step 1:

**Sanding Raw Materials:** Prior to finishing, our team of experts inspect the quality of each product then hand sand each product to deliver a smooth, “finish-ready” product.



## Step 2:

**Apply the Stain:** Our finishers use a time-proven, hand wiping technique which delivers more color consistency and depth than simple spray stain applications.



## Step 3:

**Applying the Sealer:** After products are stained they are ready to receive a sealer. Our sealer is a high solid material that is applied.



## Step 4:

**Sanding the Sealer:** After applying the sealer, we then sand with a fine grit sandpaper after drying.



## Step 5:

**Applying the Topcoat:** The final coat is the application of a high solids conversion varnish topcoat. Conversion varnishes provide a superior finish with exceptional durability, resistance to moisture, resistance to chemical products and excellent overall durability.



## Step 6:

**Quality Control:** After curing, all products are inspected before being packaged for delivery.



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## TRIM FOR THE TRADE